

AMS02-PDS

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PROC. REF.

INSPECTION REPORT

APPLICABLE DOC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001

N.A.

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM - Visual inspection of AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07-015/F before partially conformal coating - Inspection Point.

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 27 August 2008 and was carried out on the following board before partially conformal coating applied only on one layer, detail of the

1) AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07-015/F.

HARDWARE REVIEW

1) AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07-015/F, Assy:11-AMS02PDS-740.00 rev./, Parts List:11-AMS02PDS-740.02 rev./, Electrical Scheme:11-AMS02PDS-740.03 rev./, Master PCB:SPO-PD-020010-DR-03-CGS rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-040(electrical connection missing on pcb), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-042(OVC protection improvement), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-740.02 rev / A2 can be considered closed.
- 11-AMS02PDS-740.02 rev / A3 can be considered closed.
- 11-AMS02PDS-740.02 rev / A13 can be considered closed.
- 11-AMS02PDS-740.02 rev / A15 can be considered closed.
- 11-AMS02PDS-740.02 rev / A16 can be considered closed.
- 11-AMS02PDS-740.02 rev / A18 can be considered closed.
- 11-AMS02PDS-740.02 rev / A21 can be considered closed.

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08A and ECSS-Q-70-38A, all modifications are performed according to ECSS-Q-70-28A.

Operator	Quality A	
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